



COMPANY WITH
MANAGEMENT SYSTEM
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THREE STATIONS ELECTRIC INJECTION BLOW MOULDING MACHINE



MACCHINA ELETTRICA PER INIEZIONE-SOFFIAGGIO A TRE STAZIONI
MACHINE ELECTRIQUE POUR INJECTION SOUFFLAGE À TROIS STATIONS
MÁQUINAS DE TRES ESTACIONES INYECCIÓN SOPLADO COMPLETAMENTE ELÉCTRICA



TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CHARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Injection mould clamping force Forza di chiusura stampo iniezione Force de fermeture moule injection Potencia cierre molde inyección	kN	1000
Blowing mould clamping force Forza di chiusura stampo soffiaggio Force de fermeture moule de soufflage Potencia cierre molde soplado	kN	200
Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	70
Screw length-to-diam-ratio Rapporto lunghezza/diametro Rapport longueur/diamètre vis Relación longitud/diámetro	L/D	24
Calculated injection volume Volume di iniezione calcolato Calculated injection volume Volumen inyección calculado	cm ³	770
Screw compression ratio Rapporto di compressione Rapport de compression Compresión husillo	-	2,78
Injection stroke Corsa iniezione Course injection Carrera inyección	mm	200
Real injection capacity Capacità effettiva di iniezione Capacité réelle d'injection Capacidad inyección real	g	570
Injection speed Velocità di iniezione Vitesse d'injection Velocidad de inyección	mm/s	75
Injection rate (at max speed) Portata di iniezione (max velocità) Débit d'injection (vitesse maxi) Coef. Inyección (max. velocidad)	cm ³ /s	385
Max. pressure on material Pressione massima sul materiale Pression maxi sur la matière Max. Presión material	bar	1100
Recovery rate (PS) at 300 rpm Capacità di plastificazione (PS) a 300 rpm Capacité de plastification (PS) à 300 rpm Capacidad de plastificación (PS) a 300 rpm	g/s	79
Screw torque Coppia disponibile alla vite Couple disponible à la vis Par del husillo	Nm	1.796
Screw rotating speed Velocità rotazione vite Vitesse de rotation de la vis Velocidad rotación husillo	rpm	250
Installed heating power Potenza di riscaldamento installata Puissance de chauffage installée Potencia calefacción	KW	17,5
Barrel heating zones Zone di riscaldamento plastificatore Zones de chauffage du plastificateur Zonas calefacción	n°	4

MOULD FEATURES | CARATTERISTICHE STAMPO | CHARACTERISTIQUES MOULE | CARACTERÍSTICAS MOLDE

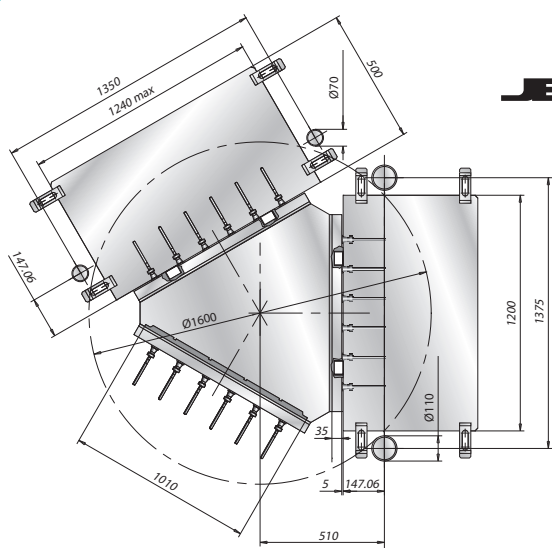
Daylight opening Apertura stampi Ouverture moule Carrera apertura molde	mm	152
Mould thickness Altezza stampo Hauteur moules Espesor molde	mm	2x127
Mould width Larghezza stampi Largeur moules Anchura molde	mm	1200
Mould length Lunghezza stampi Longeur moules Longitud molde	mm	500
Swing radius Raggio di rotazione Rayon de rotation Radio de giro	mm	800
Trigger bar length Lunghezza trigger bar Longuer trigger bar Longitud barra apertura machos	mm	1010
Center of pressure Centro di pressione Centre de pression Centro de presión	mm	510














POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | CONSUMO ELÉCTRICO

Dry cycles per minute Cicli a secco per minuto Cycles à sec par minute Ciclos en vacío por minuto	n°	17
Installed total power Potenza totale installata Puissance totale installée Potencia total instalada	kW	102
Average power consumption Consumo medio Consomation moyen Consumo eléctrico medio	kW	25
Pneumatic working pressure Pressione pneumatica di esercizio max Pression pneumatique de fonctionnement Presion neumatica de trabajo	bar	15

DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES MÁQUINA

Max. width Larghezza macchina Largeur machine Ancho	mm	2.300
Total length Lunghezza macchina Longuer machine Largo	mm	6.170
Max height Altezza macchina Hauteur machine Alto	mm	2.850
Net weight Peso Poids Peso	Kg	19.000



						
	JET120	JET120	JET120	JET120	JET120	JET120
 x n°	 x 10	 x 14	 x 14	 x 12	 x 22	 x 30
L mm	63	111	130	120	80	52
d mm	65	32	21	32	24	10
D mm	76	67	66	44	38	24
ml	220	260	230	135	60	10
gr	22	31	24	27	12	3

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